

Manufactured by
Prodotto da

Kilton S.r.l. - Via Sardegna, 64
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| | | | |
|--------------------------|--------------------------------|----------------------------------|----------------------|
| Customer name - Cliente | Customer Code - Codice Cliente | Customer Order - Ordine Cliente | |
| Our Code - Nostro Codice | Batch Nr - Lotto N° | Issuing Date - Data di emissione | |
| 411.04035ZN | L.22/00129/2 O | | |
| Quantity - Quantità | Size - Misura | Class - Classe | Finish - Trattamento |
| | 4x35 | | BRUNITE |

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

| Characteristics | Specifications | | Result | OK | Rej |
|----------------------|----------------|-------|-------------|----|-----|
| | min. | max | | | |
| MAJOR DIAMETER | 3,838 | 3,978 | 3,87-3,88 | 10 | 0 |
| WIDTH ACROSS FLATS | 3,020 | 3,080 | 3,05-3,08 | 10 | 0 |
| WIDTH ACROSS CORNERS | 3,44 MIN | | 3,49-3,54 | 10 | 0 |
| HEIGHT OF HEAD | 3,82 | 4,00 | 3,84-3,95 | 10 | 0 |
| APPEARANCE | ISO 6157-1 | | OK | 10 | 0 |
| NOMINAL LENGHT | 34,50 | 35,50 | 34,95-34,98 | 10 | 0 |
| HEAD DIAMETER | 6,78 | 7,00 | 6,95-6,97 | 10 | 0 |
| HEX SOCKET DEPTH | MIN 2,00 | | 2,21-2,30 | 10 | 0 |
| W (WALL THICKNESS) | MIN 1,40 | | 1,45-1,47 | 10 | 0 |
| GRIP LENGHT | MAX 15,00 | | 13,85-13,89 | 10 | 0 |
| R | MIN 0,20 | | 0,30-0,40 | 10 | 0 |
| POINT LENGTH | MAX 1,40 | | 0,64-0,69 | 10 | 0 |
| THREAD | GO/NO GO | | OK | 10 | 0 |
| BODY DIAMETER | 3,82 | 4,00 | 3,86-3,90 | 10 | 0 |
| BODY LENGTH | (MIN) 11,50 | | 12,50-12,53 | 10 | 0 |
| THREAD LENGTH | (REF) 20,00 | | 20,77-20,81 | 10 | 0 |

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

| COLATA N° 66476 | C | Mn | P | S | Si | Cu | Ni | Cr | Mo | Al | B |
|-----------------------------------|--------|--------|--------|-------|--------|----|----|----|----|----|---|
| | X100 | X100 | X1000 | X1000 | X100 | | | | | | |
| Valore rilevato Measured Value | 33,000 | 72,000 | 13,000 | 8,000 | 22,000 | | | | | | |

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

| | | | | | |
|-----------------------------|--|----------------------------------|----------|--------------------|----------|
| SPESSORE μ RICHIESTO | | CONTROLLO VISIVO RIVESTIMENTO | CONFORME | NUMERO MISURAZIONI | 10 PEZZI |
|-----------------------------|--|----------------------------------|----------|--------------------|----------|

ADDITIONAL NOTES - NOTE AGGIUNTIVE

